



深圳鹏基光电有限公司

Shenzhen PengJi Photoelectricity Co., Ltd.

SPECIFICATION

NO.:PJ2002G10-25H40P200

ACCEPTED BY CUSTOMER	
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Product: 2.0" TFT 320(RGB)*240 Pixels

Verson: V00

Date: 2017/11/07

APPROVED	CHECKED	PREPARED

深圳市鹏基光电有限公司

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1. History Verson

Sample version	Doc. version	Date	Discription	Modify
V00	V00	2017-11-07	First issue	LW

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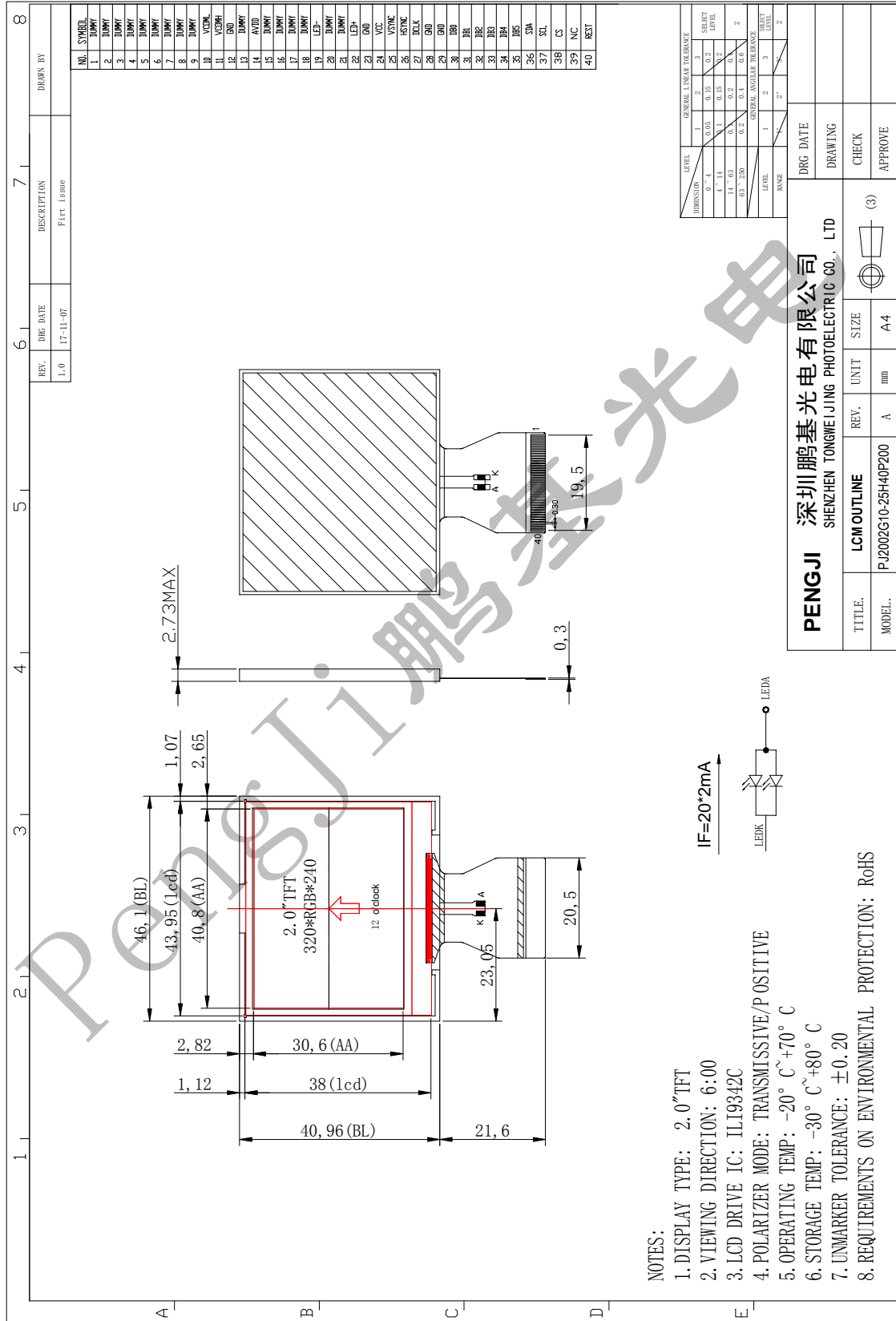
2. Mechanical Description

Name	Content	Unit
Outline Size	46.1 (W) * 40.96 (H) * 2.60(T)	mm
Module size	2.0 (A.A)	inch
Resolution	320(RGB)* 240 Pixels	-
Viewing size	40.8(W) * 30.6(H)	mm
Pixel size	0.1275 * 0.1275	mm
LCD Type	TFT (262K)/ Transmissive	-
Viewing Angle	12 0' clock	-
Driver IC	ILI9342C	-
Backlight Type	2 LED Parallel	-
Interface Type	6bit series RGB	-

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3. Mechanical Drawing



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4. Interface Definition

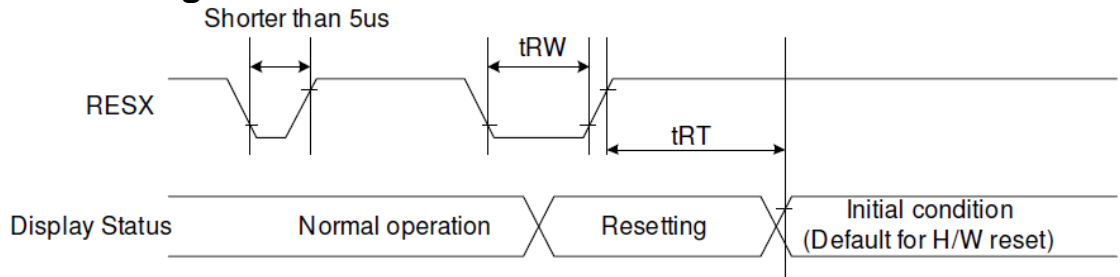
PIN NO.	PIN Name	Funtion Description
1-11	NC	NO CONNECT
12	GND	System ground
13-18	NC	NO CONNECT
19	LED-K	back light power supply negative
20-21	NC	NO CONNECT
22	LED-A	back light power supply positive
22	NC	NO CONNECT
23	GND	System ground
24	VCC	Power supply for system 2.8V
25	VSYNC	Vertical sync input in RGB mode
26	HSYNC	Horizontal sync input in RGB mode
27	PCLK	Pix Clock signal
28-29	GND	System ground
30-35	DB0-DB5	Data Bus
36	SDI	Serial input signal to LCM
37	SCL	serial interface clock in 3+wire
38	CS	Chip select input pin ("Low" enable)
39	NC	No Connection
40	REST	Reset for system

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5. Interface Timing:

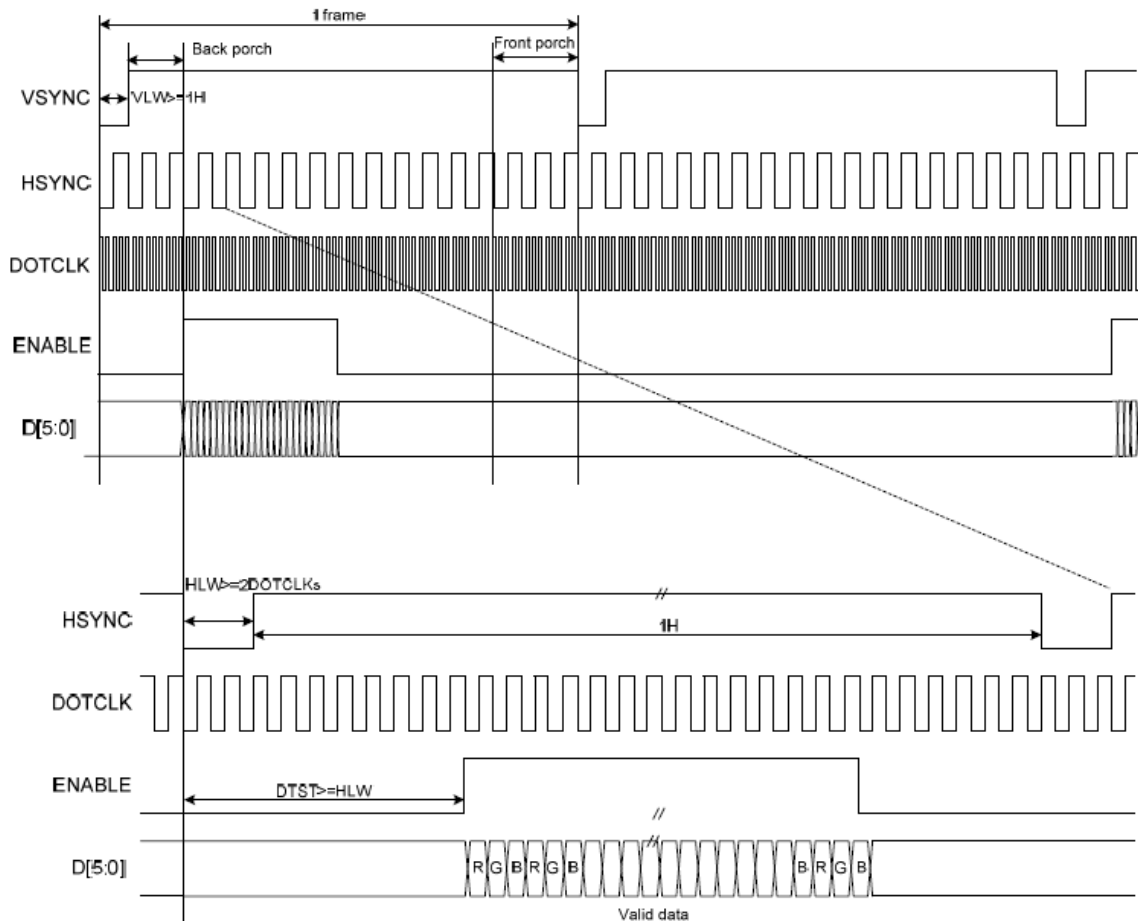
5.1 Reset Timing



Signal	Symbol	Parameter	Min	Max	Unit
RESX	t_{RW}	Reset pulse duration	10		μS
	t_{RT}	Reset cancel		5 (note 1,5)	mS
				120 (note 1,6,7)	mS

5.2 RGB Interface Timing

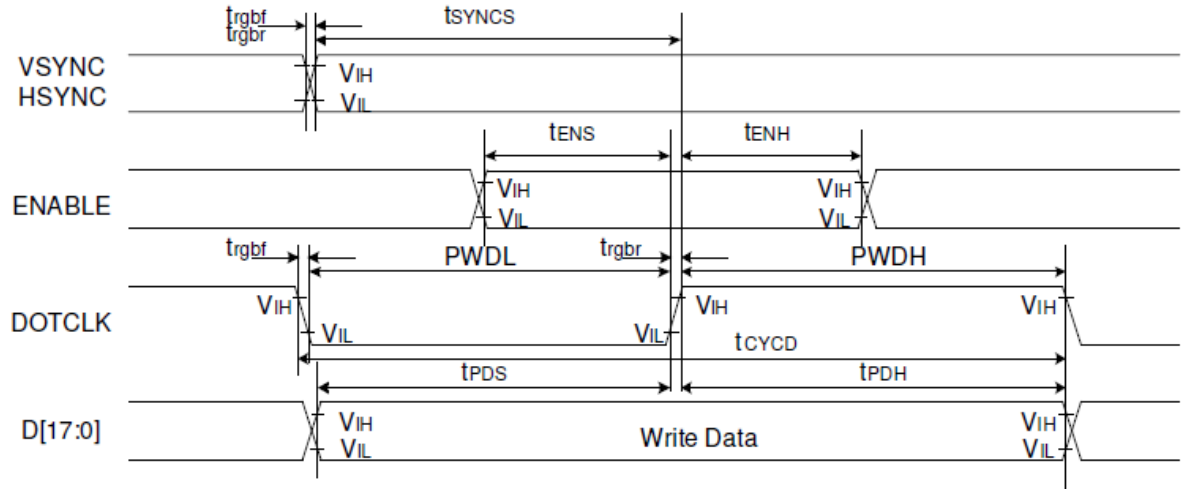
The timing chart of 6-bit RGB interface mode is shown as below:



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5.3 AC Timing Diagram



Signal	Symbol	Parameter	min	max	Unit	Description
VSYNC / HSYNC	t_{SYNCS}	VSYNC/HSYNC setup time	15	-	ns	18/16-bit bus RGB interface mode
	t_{SYNCH}	VSYNC/HSYNC hold time	15	-	ns	
DE	t_{ENS}	DE setup time	15	-	ns	
	t_{ENH}	DE hold time	15	-	ns	
D[17:0]	t_{POS}	Data setup time	15	-	ns	
	t_{PDH}	Data hold time	15	-	ns	
DOTCLK	$PWDH$	DOTCLK high-level period	33	-	ns	
	$PWDL$	DOTCLK low-level period	33	-	ns	
	t_{CYCD}	DOTCLK cycle time(18 bit)	100	-	ns	
	t_{rgr}, t_{rgb}	DOTCLK,HSYNC,VSYNC rise/fall time	-	15	ns	
VSYNC / HSYNC	t_{SYNCS}	VSYNC/HSYNC setup time	15	-	ns	6-bit bus RGB interface mode
	t_{SYNCH}	VSYNC/HSYNC hold time	15	-	ns	
DE	t_{ENS}	DE setup time	15	-	ns	
	t_{ENH}	DE hold time	15	-	ns	
D[17:0]	t_{POS}	Data setup time	15	-	ns	
	t_{PDH}	Data hold time	15	-	ns	
DOTCLK	$PWDH$	DOTCLK high-level pulse period	25	-	ns	
	$PWDL$	DOTCLK low-level pulse period	25	-	ns	
	t_{CYCD}	DOTCLK cycle time	50	-	ns	
	t_{rgr}, t_{rgb}	DOTCLK,HSYNC,VSYNC rise/fall time	-	15	ns	

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6. Absolute Maximum Ratings:

Name	symbol	Min	Type	Max	Unit
Operation Temperature	Top	-20	-	70	°C
Storage Temperature	Tsr	-30	-	80	°C

7. DC Characteristics

Name	Symbol	Min	Type	Max	Unit
Logical Voltage	Vcc	2.5	2.8	3.3	V
Input High Voltage	V _{IH}	0.8IOVCC	-	IOVCC	V
Input Low Voltage	V _{IL}	-0.3	-	0.2IOVCC	V
Output High Voltage	V _{OH}	0.8IOVCC	-	-	V
Output Low Voltage	V _{OL}	-	-	0.2IOVCC	V
Current Consumption	IDD	-	-	15	mA

8. Backlight:

Name	Min	Type	Max	Unit
Current	30	40	50	mA
Voltage	2.8	3.1	3.4	V
Power Consumption	-	124	-	mW
luminance	150	200	-	CD/M ² (Note1)
Luminance uniformity	75%	80%	-	(Note2)
X Color Coordinates	-	-	-	-
Y Color Coordinates	-	-	-	-

Note1: This luminance is tested with assembling the LCD.

Note2: Definition of Luminance Uniformity.

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Active area is divided into 9 measuring areas (Refer to Fig. 4-4).Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (Yu)} = \frac{B_{\min}}{B_{\max}}$$

L-----Active area length W----- Active area width

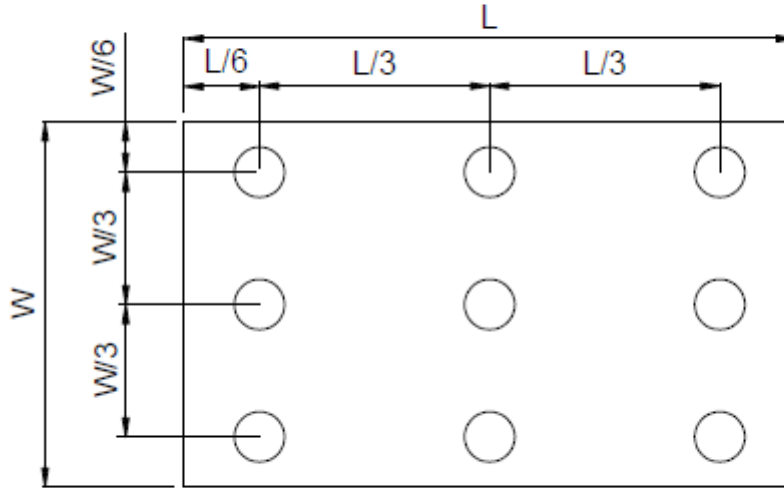


Fig. 4-4 Definition of measuring points

B_{\max} : The measured maximum luminance of all measurement position.

B_{\min} : The measured minimum luminance of all measurement position.

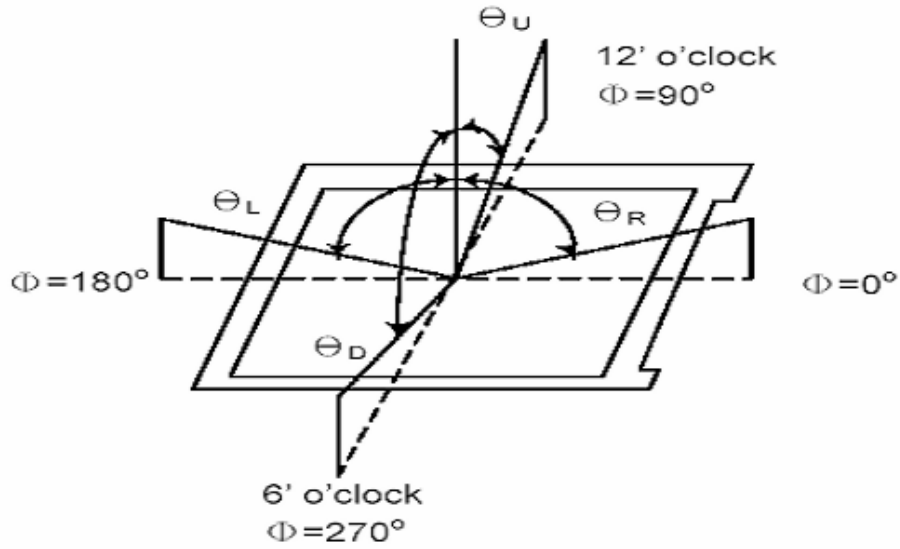
9. Optical Specification

Name	Symbol	Min	Type	Max	Unit
Transmittance rate	T (%)	6	6.3	-	%
Contrast ratio	C/R	400	500	-	-
Response time	Tr+Tf	-	25	30	ms
Viewing Angle	θU	50	60	-	degree (C/R>10)
	θD	40	50	-	
	θL	50	60	-	
	θR	50	60	-	

*Viewing angle descriptin:

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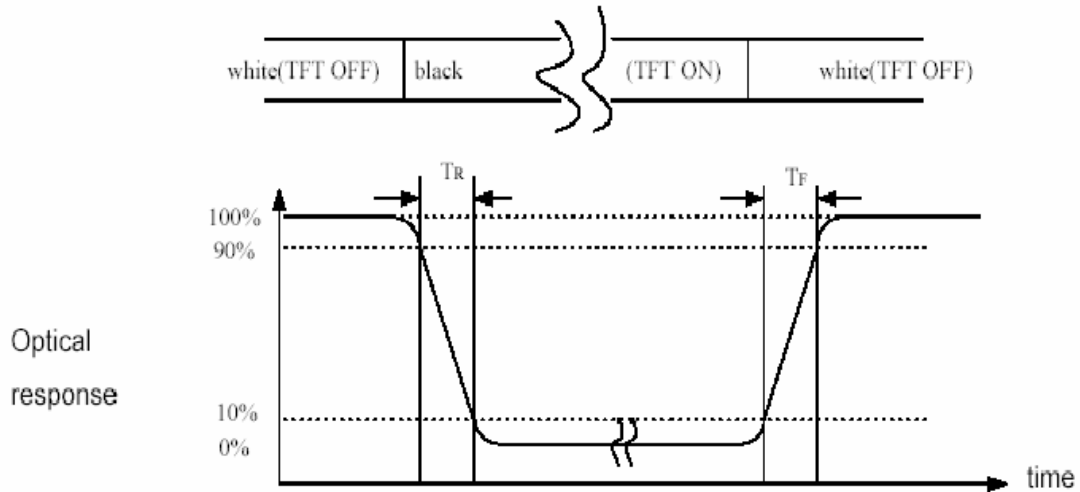
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*Contrast rate description(CR) :
Tested in the center of the LCM panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

*Response time description : Sum of TR and TF



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10. Reliability testing:

Item No	Name	Condition	Remark
1	High temperature Operating	70° C , 168Hours	Finish product (With polarizer)
2	Low temperature Operating	-20° C , 168 Hours	Finish product (With polarizer)
3	High temperature Storage	80° C , 168 Hours	Finish product (With polarizer)
4	Low temperature Storage	-30° C , 168 Hours	Finish product (With polarizer)
5	High temperature & humidity Storage	60° C , 90%RH, 168 Hours	Finish product (With polarizer)
6	Thermal Shock Storage (No operation)	-30° C , 30min. <=> 80° C , 30min. 10 Cycles	Finish product (With polarizer)
7	ESD test	Voltage:+8KV R:330 ohm,C:150pF Air discharge, 10 times	Finish product (With polarizer)
8	Vibration test	10 => 55 => 10 => 55 => 10 Hz, within 1 minute;Amplitude:1.5mm. 15 minutes for each Direction (X, Y, Z)	Finish product (With polarizer)
9	Drop test	Packed, 100CM free fall 6 sides, 1 corner, 3edges	Finish product (With polarizer)

*One single product test for only one item.

* Judgment after test: keep in room temperature for more than 2 hours.

- Current consumption < 2 times of initial value
- Contrast > 1/2 initial value
- Function: work normally

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11. Inspection Standard

11.1 Defect Definition

No.	Defect Class	Defination	Content
1	重缺陷 (MA)	影响显示的功能缺陷	短路、断路、缺划、大电流、视角错、漏液、显示不清等
		严重外观缺陷	产品尺寸不符、漏部品等
2	轻缺陷 (MI)	不影响产品功能, 但对产品外观有影响	反黑 / 反白点、偏光片缺陷、针孔、污点

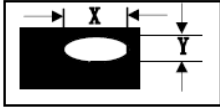
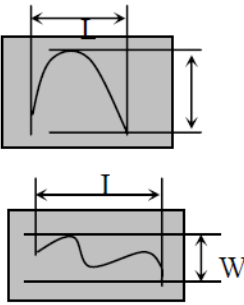
11.2 Standard

No.	Item	Inspection Standard	Classification of defects
1	显示状态	不显、显示乱码、多划、少划、少画面、视角错、闪烁等均不允许	重缺陷
		无法用文字描述的现象, 必要时制定限度样板进行参考。如: 显示不均、显示浓淡、斜纹等	
		显示的颜色效果参照开发、工程样品或按限度样板判定	
		画面切换过程中可见(但非画异)之不良现象(暂停画面时不良现象不可见)不作管控, 客户有特殊要求时依客户要求;	轻缺陷
		仅点背光不显示画面下可见不良现象(但显示画面时不良现象不可见)不作管控, 客户有特殊要求时依客户要求;	轻缺陷
2	背光	LED 灯不亮或闪烁不稳定不允许	重缺陷
		背光电流: 超出规格范围不允许	
		亮眼、漏光: 进入 LCD 的 A、B 区不允许, 必要时按限度样板做判定	轻缺陷
		背光颜色: 根据样品、规格书判定	轻缺陷
		亮度与发光均匀度参照开发、工程或限度样板判定	轻缺陷

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12. Precaution

No.	Item	Inspection Standard		Classification of defects	
3	显示黑点 白点 针孔	直径 ($\Phi = (X+Y) / 2$)	允收数	图示 	
		$\Phi \leq 0.1$ (密集不可)	不计		
		$0.1 < \Phi \leq 0.15$ [注2]	2		
		$0.15 < \Phi \leq 0.2$	1		
		$\Phi > 0.2$	0		
注1. 包括: 黑点、白点、针孔、异物。 注2. 整个产品不允许超过2个点, 且间距必须在10mm以上。				轻缺陷	
4	显示黑线 白线	尺寸 (L: 线长; W: 线宽)	允收数		图示 
		L 不计 W < 0.03 (密集不可)	不计		
		$L \leq 2$ $0.03 \leq W \leq 0.05$ [注2]	2		
		L 不计 W > 0.05	以点判断		
		注1. 包括: 显示黑线、白线、线状异物。 注2. 单个产品不允许超过2个线状缺陷, 且缺陷距离必须大于10mm以上。			
5	触摸屏	点击触摸屏测试点画面无转换不允许		重缺陷	

12.1 Handling

- (1) Protect the panel from static, it may cause damage to the CMOS Gate Array IC.
- (2) Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (3) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (4) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Don't use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (5) Pins of I/F connector shall not be touched directly with bare hands.
- (6) Refrain from strong mechanical shock and / or any force to the panel. In addition

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to damage, this may cause improper operation or damage to the panel.

(7) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a B pencil lead.

(8) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining and discoloration may occur.

(9) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.

12.2 Storage

(1) Do not leave the panel in high temperature, and high humidity for a long time. It is highly recommended to store the panel with temperature from 0 to 35°C and relative humidity of less than 70%.

(2) The panel shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.

12.3 Operation

(1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

(2) Do not exceed the absolute maximum rating value. (the supply voltage variation, Input voltage variation in part contents and environmental temperature and so on). Otherwise the panel may be damaged.

(3) If the panel displays the same pattern continuously for a long period of time, it can be the situation when the image "Sticks" to the screen.