

承認書

SPECIFICATION FOR APPROVAL

● 客戶名称

● Customer

● 客戶品號

● Customer Part No.

● 產品品號

● Brightek Part No.

● 產品規格描述

● Specification

● 製錶人

王清

● Prepared By

● 審核

李东平

● Checkedy

● 客戶回簽

● Customer

● 送樣日期:

● Deliver date:

說明: 一、謹致執事者: 茲提供敝公司產品之有關詳細規格及圖面資料, 敬請給予辦理測試認定手續。同時敬請 送返一份附有貴公司簽認之測試認定後之樣品認定書。

We are sending you our specification and drawings for your approval. Please return to us

one

copy "For Approval" with your approved signatures.

二、客戶意見欄 Customer' S Proposal

☐ Approve 承認 (請於認可欄中簽名)

☐ Disagree 不同意

Reason 原因:

光宇集團

中高端光电元件定制企业, 20多年封装经验, 品质稳定, 值得信赖, 体现光的价

光宇集团国际(香港)有限公司

GTU Group International (HK) Co., Limited

广东光宇半导体科技有限公司

工厂地址: 东莞市寮步镇松湖智谷A2栋3楼

东莞市弘呈光电有限公司

DongGuan Hong cheng Optoelectronics Co., Ltd.

工厂地址: 广东省东莞市樟木头镇莞樟路樟木头段15号15栋2108号

ADD: Room 2108, No.1 building, Wanhui Garden, East Guanzhang Road, Zhangmutou, Dongguan, Guangdong, China

TEL: 0769-87797616 87182291 Fax: 0769-82337396 www.hc-led168.com

业务联系人: 李顺阳 13925714318 (微信同号) 销售总监

企业邮箱: sales@led-hc.com



ISO 14001
环境管理
体系认证



ISO 9001
环境管理
体系认证



版本/版次	修改日期	修改内容

Features

1.05mm × 0.5mm SMT LED, 0.5mm thickness

Low power consumption

Wide view angle

Package: 4000pcs/reel

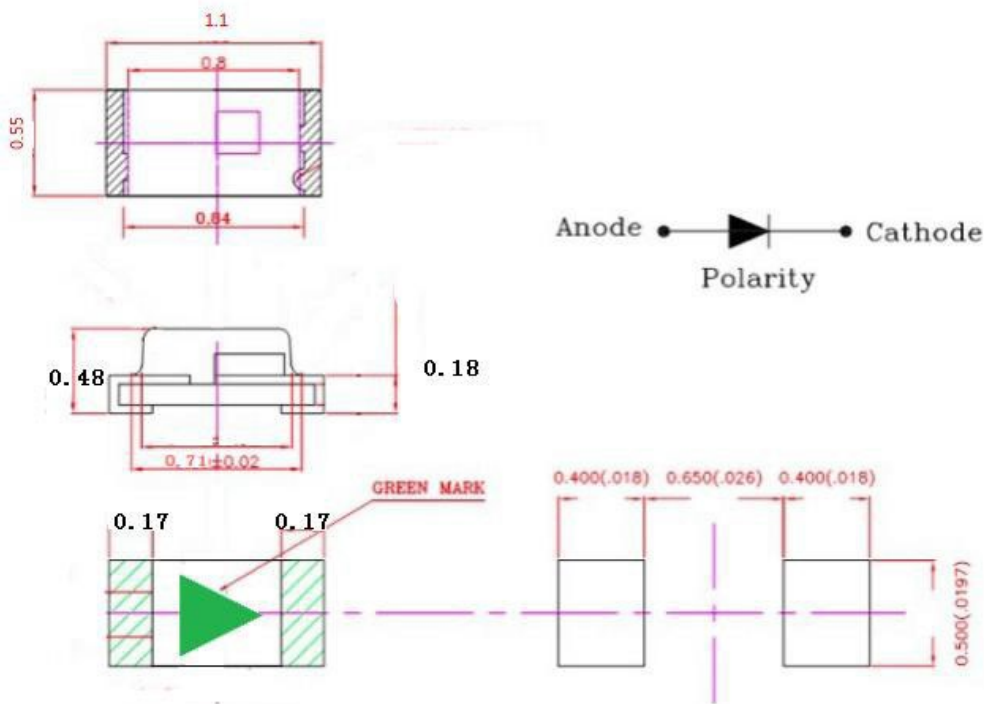
RoHS Compliant

Applications

Ideal for back light and indicator

Various colors and lens types available

Package outlines



Part No.	Emitted color	Dice	Lens color
HC-S1005AAY87TP-F1	Yellow	AlGaInP	Water transparent

Notes:

1. All dimensions are in millimeters (inches);
2. Tolerances are $\pm 0.1\text{mm}$ (0.004inch) unless otherwise noted.

Absolute maximum ratings (TA=25°C)

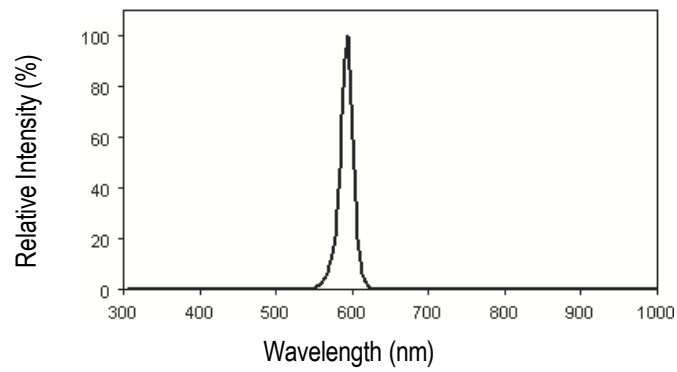
Parameter	Symbol	Value	Unit
Forward current	If	20	mA
Reverse voltage	Vr	5	V
Power dissipation	Pd	52	mW
Operating temperature	Top	-40 ~+80	°C
Storage temperature	Tstg	-40 ~+85	°C
Peak pulsing current	Ifp	80	mA

Electro-optical characteristics (TA=25°C)

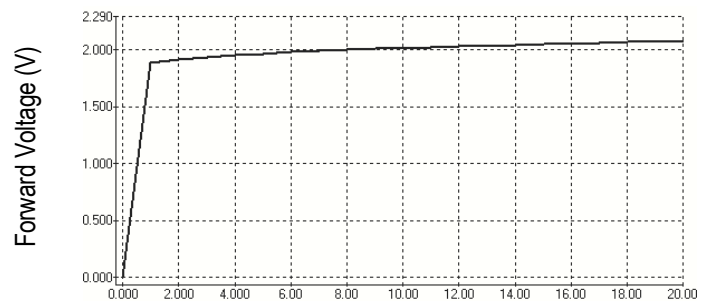
Parameter	Test Condition	Symbol	Value			Unit
			Min	Typ	Max	
Wavelength at peak emission	If=5mA	λ_p	--	593	--	nm
Spectral half bandwidth	If=5mA	$\Delta \lambda$	--	17	--	nm
Dominant wavelength	If=5mA	λ_d	584	--	594	nm
Forward voltage	If=5mA	Vf	1.8	--	2.4	V
Luminous intensity	If=5mA	Iv	20	35	65	mcd
Viewing angle at 50% Iv	If=10mA	2 θ 1/2	--	120	--	Deg
Reverse current	Vr=5V	Ir	--	--	10	μ A

Optical characteristic curves

Relative Intensity vs. Wavelength

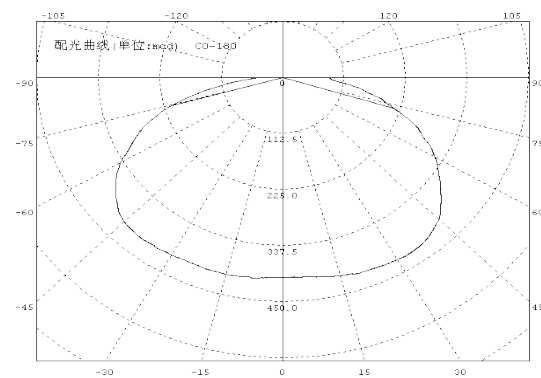


Forward Current vs. Forward Voltage



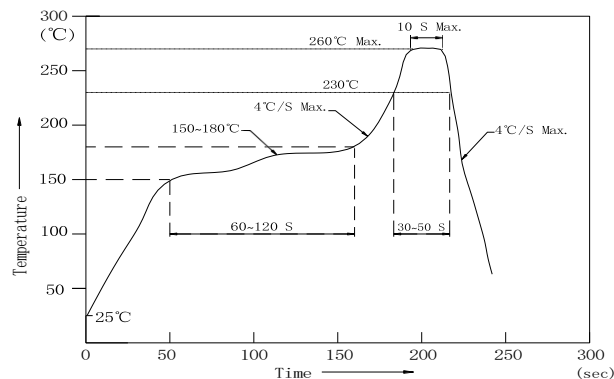
Forward Current (mA)

Directive Characteristics



Reflow Profile

■ Reflow Temp/Time



Notes:

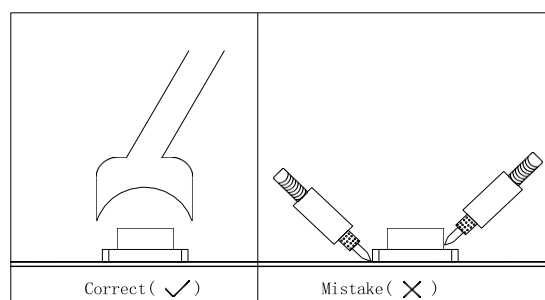
1. We recommend the reflow temperature 240°C(±5°C).the maximum soldering temperature should be limited to 260°C.
2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 1 times or less.

■ Soldering iron

Basic spec is $\leq 5\text{sec}$ when 260°C. If temperature is higher, time should be shorter (+10°C $\rightarrow$ -1sec).Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 230°C .

■ Rework

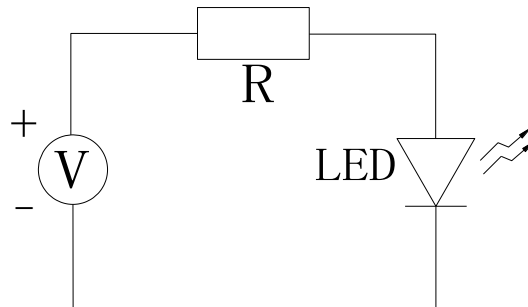
1. Customer must finish rework within 5 sec under 260°C.
2. The head of iron can not touch copper foil
3. Twin-head type is preferred.



- Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow solder etc.

Test circuit and handling precautions

■ Test circuit



■ Handling precautions

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 It is recommended to store the products in the following conditions:

Humidity: 60% R.H. Max.

Temperature : $5^{\circ}\text{C}\sim 30^{\circ}\text{C}$ ($41^{\circ}\text{F}\sim 86^{\circ}\text{F}$)

2.2 Shelf life in sealed bag: 12 month at $<5^{\circ}\text{C}\sim 30^{\circ}\text{C}$ and $<30\%$ R.H. after the package is Opened, the products should be used within a week or they should be keeping to stored at ≤ 20 R.H. with zip-lock sealed.

3. Baking

It is recommended to baking before soldering when the pack is unsealed after 72hrs. The Conditions are as followings:

3.1 $60\pm 3^{\circ}\text{C}$ x(12~24hrs) and $<5\%$ RH, taped reel type

3.2 $100\pm 3^{\circ}\text{C}$ x(45min~1hr), bulk type

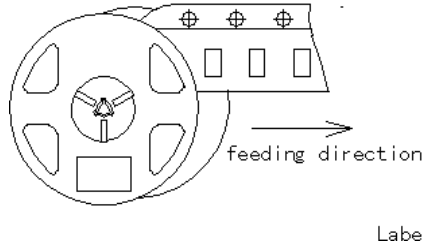
3.3 $130\pm 3^{\circ}\text{C}$ x(15~30min), bulk type

Test items and results of reliability

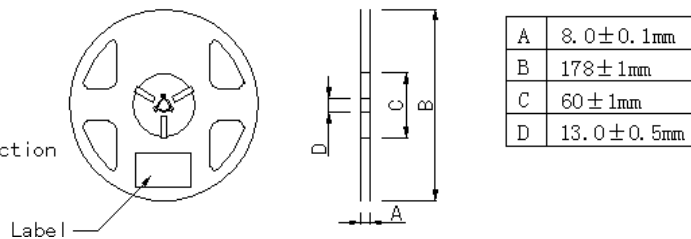
Type	Test Item	Test Conditions	Note	Number of Damaged
Environmental Sequence	Temperature Cycle	-20℃ 30min ↑ ↓ 80℃ 30min	100 cycle	0/22
	Thermal Shock	-20℃ 15min ↑ ↓ 80℃ 15min	100 cycle	0/22
	High Humidity Heat Cycle	30℃↔65℃ 90%RH 24hrs/1cycle	10 cycle	0/22
	High Temperature Storage	Ta=80℃	1000 hrs	0/22
	Humidity Heat Storage	Ta=60℃ RH=90%	1000 hrs	0/22
	Low Temperature Storage	Ta=-30℃	1000 hrs	0/22
Operation Sequence	Life Test	Ta=25℃ IF=20mA	1000 hrs	0/22
	High Humidity Heat Life Test	60℃ RH=90% IF=10mA	500 hrs	0/22
	Low Temperature Life Test	Ta=-20℃ IF=20mA	1000 hrs	0/22

1005 Series SMD Chip LED Lamps Packaging Specifications

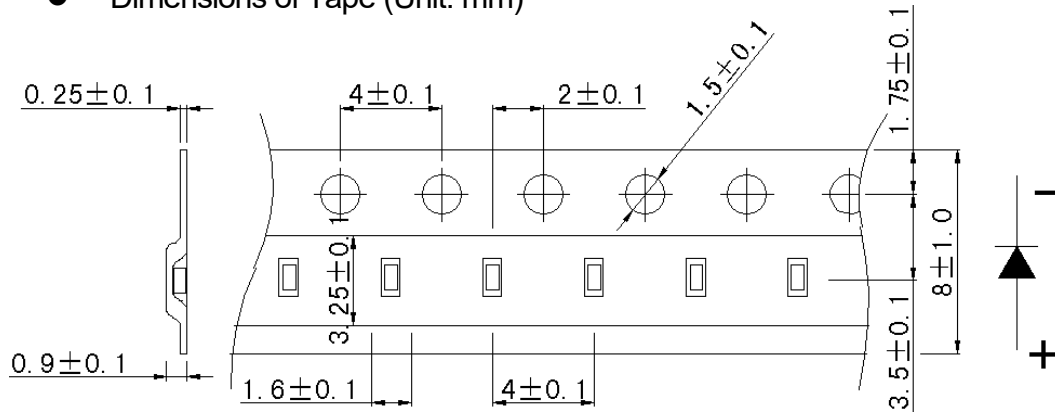
• Feeding Direction



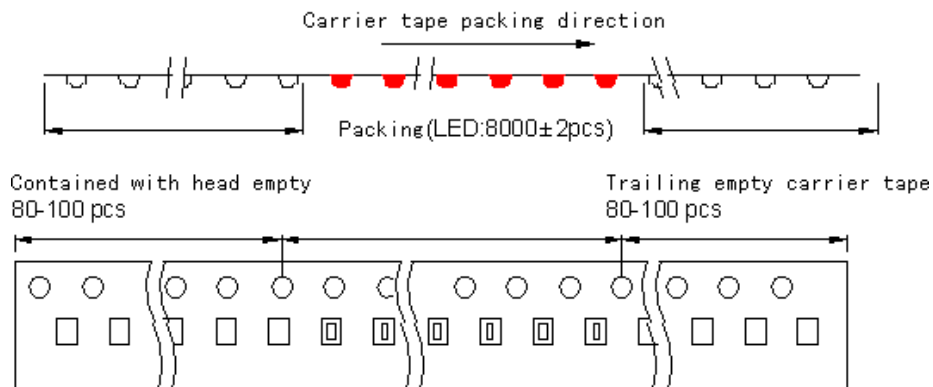
• Dimensions of Reel(Unit:mm)



• Dimensions of Tape (Unit: mm)



• Arrangement of tape:



Notes:

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications.
4. 4,000 pcs/Reel.

- Packaging specifications



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